



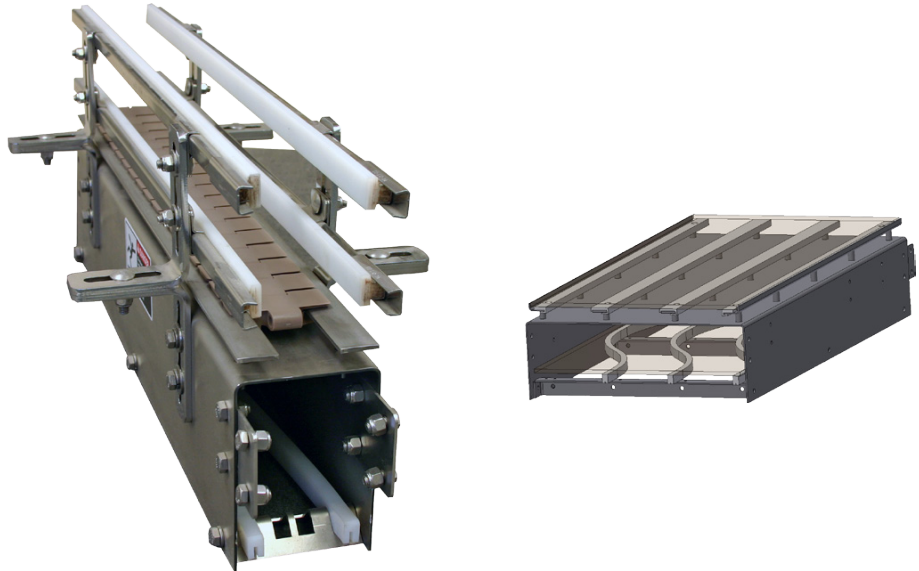
ARROWHEAD
CONVEYOR CORPORATION

ArrowSummit® Closed Top Mat Top & Table Top Conveyor

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Oshkosh, Wisconsin 54902

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ArrowSummit® Closed Top Conveyor



A versatile line of industrial duty closed top conveyor modules

Trust in the ArrowSummit series for reliable operation in a wide range of production environments. It's designed to customer specifications for transporting, merging, diverting or accumulating cans, bottles, cartons, plastic containers, cases and more.

- Choose from individual modules or an engineered system. We provide layouts, engineering and complete line controls integration.
- Connect it to your current system to achieve a continuous conveying surface. ArrowSummit conveyor is compatible with industry-standard table top and/or mat style chains.
- Invest in quality construction. The bolt-together design uses vibration-resistant fasteners along with UHWM clip-on raised wear strips and roller or serpentine slider return.
- Select from a complete array of modular sections including flex curves, dynamic transfer sections, inline transfers, parallel transfers, drive and idle ends, and incline/decline modules.
- Satisfy the needs of wet and dry applications. ArrowSummit is available in stainless or painted mild steel.
- Install with ease. Modules are shipped completely assembled.



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Specifications

	Standard Specifications	Available Options
Frame Construction	Closed Top	Per Customer specification
Frame Material	Hot Rolled Mild Steel with Steel-It grey color match paint	Stainless steel with #4 polish; Per Customer specification
Standard Modules	Table top: Idle Ends, Drive Ends, 15°, 30°, 45°, 60°, 75°, 90°, and 180° Turns, Radius 18", 24", 30", 36" Mat top: Idle Ends, Drive Ends	Table top: Inline Transfers, Parallel Transfers, Copes; Per Customer specification Mat top: Parallel Transfers, 90° Transfers, Copes; Per Customer specification
Chain Return	Serpentine	PVC Roller with Delrin end bearings; Per Customer specification
Intermediate Frame Depth	Table top: 7.5" Mat top: 7.0"	Per Customer specification
Frame Depth	Table top: 9" Drive, Idle, & Parallel Transfer with End Caps Mat top: 9" deep Drive, Idle, & Parallel Transfer, 15" deep 90° Transfers	Per Customer specification
Wearstrips	Table top: UHMW Clip-on with Frame Standoffs Mat top: UHMW Clip-on with Frame Standoffs	Brass, Steel, Anti-Static; Per Customer specification
Bearings	Two-hole, Flange Mounted, Cast Housing	Per Customer specification
Guide Rail Brackets	Adjustable Slotted Steel "L"-Brackets	Fixed bracket; Per Customer specification
Guide Rails	SS Channel with Round or Flat UHMW Insert	Per Customer specification
Drive Mount	Shaft Mounted—RH or LH	Adjustable Below Mount; Per Customer specification
Speeds	Per Customer specification	Compact VFD mounted to Drive End, 90 VDC Motor with Controller; Per Customer specification
Standard Lengths	Table top: 1'-0", 2'-0" and 3'-0" Idle Ends, 2'-0" Drive Ends, Standard Turns have 18", 24", 30", 36" Radius and 6" Tangents Mat top: 18" and 48" Idle Ends, 48" Drive Ends, 48" or 72" Parallel Transfers	Per Customer specification
Supports	1.5" x 1.5" MS and SS Angle with Welded Cross Members and Adjustable Foot, 1.5" Square Tube with Threaded Rod for Adjustment	Per Customer specification
Height Range	27" - 65", +/- 3"	Per Customer specification
Shafts	Table top: 1" diameter Steel with .25" keyway Mat top: 1.44" diameter Steel with .38" keyway	Per Customer specification
Table Top Chain Widths	Table top: 3.25", 4.5", 7.5", 10", 12" Mat top: 3.25", 4.5", 7.5", 12", 15", 18", 24"	Per Customer specification
Chain Types	Straight Running, Side Flexing	Per Customer specification
Chain Material	Table top: LF Plastic, HP Plastic, MS, SS Mat top: LF Plastic, HP Plastic	Per Customer specification
Other Options	N/A	Roller Deadplates, SS Deadplates, Flush Side Areas, .75" Side Transfer Deadplates (Table top), 1.25" Side Transfer Deadplates (Mat top); Per Customer specification